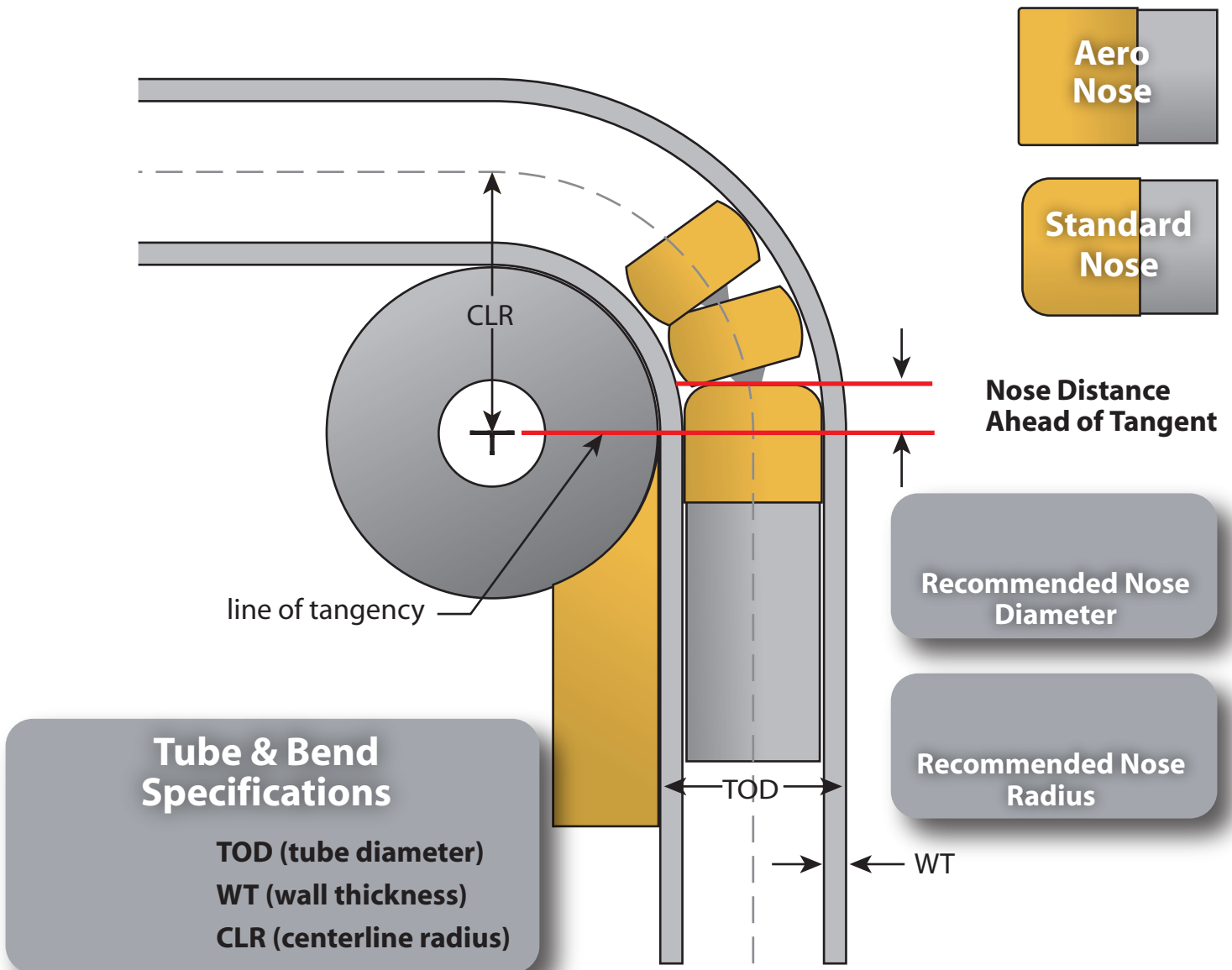




Mandrel Nose Placement Calculator

Directions: Input tube and bend specifications into the boxes shown below. This calculator will generate optimal mandrel nose placement



Note: this set-up utility is designed to provide a starting point for proper set-up. Mandrel may require adjustment forward or backward of this recommendation based on other set-up variables.

For more information please visit www.bendtooling.com or call us toll free 800-284-8823